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the flow meter data using the manufacturer's prescribed method.

(ii) Calculate values of the calibration coefficient for each test point:

$$K_v = \frac{Q_s \sqrt{T_v}}{P_v}$$

Q_S=Flow rate in standard cubic meter per minute, at the standard conditions of 20 °C, 101.3 kPa.

T_V=Temperature at venturi inlet, °K.

P_V=Pressure at venturi inlet, kPA

$=P_B - P_{PI}$

Where:

P_{PI} = Venturi inlet pressure depression, kPa.

(iii) Plot K_V as a function of venturi inlet pressure. For choked flow, K_V will have a relatively constant value. As pressure decreases (vacuum increases), the venturi becomes unchoked and K_V decreases. (See Figure 7 in appendix B of this subpart)

(iv) For a minimum of eight points in the critical region calculate an average K_V and the standard deviation.

(v) If the standard deviation exceeds 0.3 percent of the average K_V, take corrective action.

(e) CVS system verification. The following ''gravimetric'' technique can be used to verify that the CVS and analytical instruments can accurately measure a mass of gas that has been injected into the system. (Verification can also be accomplished by constant flow metering using critical flow orifice devices.)

(1) Obtain a small cylinder that has been charged with 99.5 percent or greater propane or carbon monoxide gas (CAUTION—carbon monoxide is poisonous).

(2) Determine a reference cylinder weight to the nearest 0.01 grams.

(3) Operate the CVS in the normal manner and release a quantity of pure propane into the system during the sampling period (approximately five minutes).

(4) The calculations are performed in the normal way except in the case of propane. The density of propane (0.6109 kg/m^3carbon atom is used in place of the density of exhaust hydrocarbons.

(5) The gravimetric mass is subtracted from the CVS measured mass and then divided by the gravimetric mass to determine the percent accuracy of the system.

(6) Good engineering practice requires that the cause for any discrepancy greater than ±2 percent must be found and corrected.

§ 91.425 CVS calibration frequency.

Calibrate the CVS positive displacement pump or critical flow venturi following initial installation, major maintenance or as necessary when indicated by the CVS system verification (described in § 91.424(e)).

§ 91.426 Dilute emission sampling calculations.

(a) The final reported emission test results must be computed by use of the following formula:

$$A_{wm} = \frac{\sum(W_i \times f_i)}{\sum(P_i \times f_i)} \times K_{Hi}$$

Where:

A_{wm}=Weighted mass emission level (HC, CO, CO_2, or NO_X) for a test [g/kW-hr].

W_i=Average mass flow rate of an emission from a test engine during mode i [g/hr].

WF_i = Weighting factor for each mode i as defined in § 91.410(a).

P_i = Gross average power generated during mode i [kW] calculated from the following equation (power for the idle mode shall always be zero for this calculation):

$$P_i = \frac{2\Pi}{60{,}000} \times \text{speed} \times \text{torque}$$

speed = average engine speed measured during mode i [rev./minute]

torque = average engine torque measured during mode i [N-m]

K_{Hi} = Humidity correction factor for mode i. This correction factor only affects calculations for NO_X and is equal to one for all other emissions. K_{Hi} is also equal to one for all two-stroke engines.

(b) The mass flow rate (W_i) of an emission for mode i is determined from the following equation:

$$W_i = Q_i \times D \times \left(C_{Di} - C_{Bi} \times \left(1 - \frac{1}{DF_i}\right)\right)$$

Where:

Q_i = Volumetric flow rate of the dilute exhaust through the CVS at standard conditions [m^3/hr at STP].